

**Work Order ID 56403**

February 23, 2010 6:59:51 AM



Page 1

Item ID: D4046-3

Accept



Setup Start



Revision ID:

Item Name: Mesh Fwd End

Stop



Start Date: 2/23/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/23/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop


**Sequence ID/  
Work Center ID**
**Operation  
Description**

Draw Nbr

Revision Nbr

D4046

A

100



FLOW WATER JET

Waterjet

Memo

Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

0.00

FLOW CNC Waterjet

Memo  
1-Cut as per Dwg D4046  
Dwg Rev: A  
Prog Rev: A  
2-Deburr if necessary

0.00

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Quality Control

0.00

120



QC8- Inspect parts - second check

0.00

0.00

QC

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 56403

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Item ID: D4046-3

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Setup Start



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Stop



Start Date: 2/23/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/23/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

130



Operation  
Description

Identify as per dwg & Stock Location: Basket

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

0.00

(2)

10.02.23

Packaging

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/02/24 AF

MF 10-2-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

February 23, 2010 6:59:50 AM

Page 1

Work Order ID: 56403



Parent Item: D4046-3



Parent Item Name: Mesh Fwd End

Start Date: 2/23/10

Required Date: 2/23/10

Comments: IPP RevA: new issue DD 10/01/06 verified by:EC IPP Rev:B as per  
dwg revA DD 10.02.18 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	981.9518	3.7278	7.4556	RB 10-2-23	

Expanded Metal Flat SS

## Warehouse

### Location

#### Main Warehouse

MAT	981.9518065	
111956	0.000017	
112147	9.4736E-06	
112949	32.58138	
113205	0.0093	
113497	0.1449	
113555	682.7989	113555
113904	266.4173	

②

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	56405
Description: MESH FWD END	Part Number:	D4046-3
Inspection Dwg: D4046-3 Rev: A		Page 1 of 1

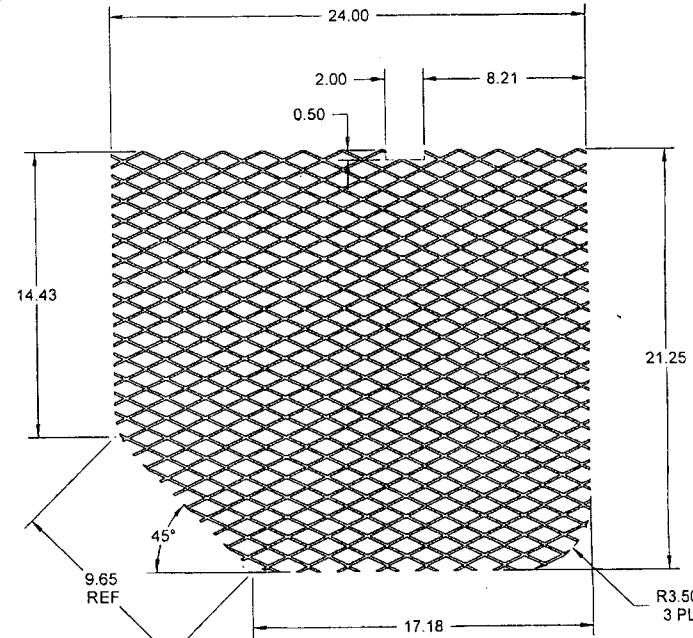
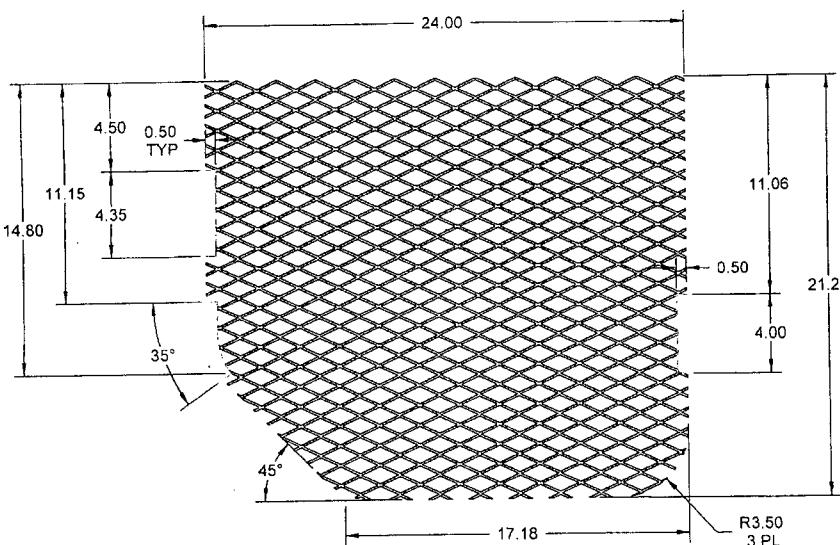
## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	BS	Audited by:	S	Prototype Approval:	N/A
Date:	10-2-23	Date:	10/02/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W0 56403



RELEASED  
R 2010-02-16  
W0

NOTES:  
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: D4046-3: 1.76 lbs  
D4046-5: 1.79 lbs

DESIGN DRAWN	RF RF	DART AEROSPACE LTD
CHECKED		HAWKESBURY, ONTARIO, CANADA
MFG. APPR.		DRAWING NO. D4046
APPROVED		REV. A
DE APPR.		SHEET 3 OF 4
DATE	10.01.29	SCALE NTS

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